

## Blind and Through Bores

<b>BLIND AND THROUGH BORES*</b>			
<b>Diameter of Blind and Through Bores (mm)</b>		<b>Diameter of Length or Depth (mm)</b>	
<b>From</b>	<b>To</b>	<b>Through Bore</b>	<b>Blind Bore</b>
2.0	4.0	~1xd	~0.6xd
4.0	6.0	~2xd	~1.0xd
6.0	10.0	~3xd	~1.6xd
>10		~4xd	~2.0xd

\* The following rule is to be considered for castings with blind or through bores:  
Diameter (D) x Length or Depth (L).